

RACE TECH

1501 Pomona Rd, Corona, CA 92878 • 951.279.6655 • racetech.com

6mm COMPRESSION BOLT REPAIR NUT

FK code

<fmcn 06.doc> FMCN 0608, 0610 P Thede © 1.31.14 1 pg

Tools Required:

6.0x1.0 mm Die, Loctite, In-lb Torque Wrench that accurately measures 30 in-lb (0.35 kgf m).

So you've got a stripped compression bolt, what are you going to do?

- 1 Cut new thread with a 6.0x1.0mm die (not included) about 15mm down the shaft.
- 2 You can cut the old stripped thread off if you prefer but you don't have to.
- 3 Use the new Special Check Nut to replace the spacer, cupped washer and old nut.
- 4 Reassemble, make sure the check plate is free and can float on the new nut.
- 5 Use Loctite on the thread and torque the nut to 30 in-lbs (0.35 kgf m), no more! Use a torque wrench that accurately measures this amount.

That's it, you're back in action!

